



# Comparative analysis of chipping mechanics of float glass during rotary ultrasonic drilling and conventional drilling: For multi-shaped tools

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To cite this article: Ankit Sharma, Vivek Jain & Dheeraj Gupta (2019) Comparative analysis of chipping mechanics of float glass during rotary ultrasonic drilling and conventional drilling: For multi-shaped tools, *Machining Science and Technology*, 23:4, 547-568, DOI: [10.1080/10910344.2019.1575402](https://doi.org/10.1080/10910344.2019.1575402)

To link to this article: <https://doi.org/10.1080/10910344.2019.1575402>



Published online: 31 May 2019.



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